## Amendments To The Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

## Listing of Claims:

(Currently Amended) A self-centering unit for tire removal machines, comprising a plate-(2) provided with a series of angularly equidistant radial slots-(4), in each of which a clamping jaw is received and slides to grip the edge of a wheel rim, said clamping jaws being directly linked together in such a manner as to be by a centering means so that said centering means moves all of said clamping jaws together always equidistant from the central axis of said plate, at least one said clamping jaw being-associated operably connected with an actuator means causing-it said centering means to translate each clamping jaw in a radial direction towards or away from the central axis of the plate, characterized in that wherein a positioner device is interposed between said at least one clamping jaw and said actuator means, there is interposed a positioner device the positioner device being arranged to vary [[the]] a working position of said at least one clamping jaws jaw relative to the actuator means[[,]] without modifying their the travel stroke of remaining clamping jaws.

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- 2. (Currently Amended) [[A]] The self-centering unit as claimed in claim 1, characterized in that wherein two said actuator means—are respectively associated with two opposing clamping jaws.
- 3. (Currently Amended) [[A]] The self-centering unit as claimed in claim 1 claim 2, characterized by providing further comprising a positioner device for each clamping jaw associated with said actuator means.
- 4. (Currently Amended) [[A]] The self-centering unit as claimed in claim 1, characterized in that said positioner device comprises a crankshaft provided with a crank, of which the having a crankpin, said crankpin is being received in a bush bushing rigid with said clamping jaw and the outer pivots are crank being connected to said actuator means, and means for locking said crankshaft in different working positions.
- 5. (Currently Amended) [[A]] The self-centering unit as claimed in claim 4, characterized in that said locking means are associated operably connected with said crankshaft crankpin.

- 6. (Currently Amended) [[A]] The self-centering unit as claimed in claim 4, characterized in that said locking means are associated operably connected with the bush bushing.
- 7. (Currently Amended) [[A]] The self-centering unit as claimed in claim 4, characterized in that the lateral wall of said bush said bushing is provided with a lateral wall which presents at least two holes angularly spaced apart.
- 8. (Currently Amended) [[A]] The self-centering unit as claimed in claim 4, characterized in that said means for locking said positioner device in position—comprise includes a pin.
- 9. (Currently Amended) [[A]] The unit as claimed in claim 8, characterized in that said pin is elastically maintained inserted in one of the holes present in said—bush bushing by the action of a spring.
- 10. (Currently Amended) [[A]] The unit as claimed in claim 8, characterized in that said pin is elastically maintained in a hole present in the crankpin of the crankshaft by the action of a spring.
- 11. (Currently Amended) A self-centering unit as claimed in <a href="mailto:claims 5">claims 5</a> and 7, characterized in that said locking means associated with said crankshaft comprise a cup-

shaped body the end of which is provided with a hole, and within which there slides a pin, one end of which is intended to be received in one of the holes of the bush bushing, whereas the opposite end emerges from the cup-shaped body via said hole and is connected to an operating knob, said pin being elastically maintained within one of the at least two holes of the bush bushing by a spring which is mounted about the pin and acts between the end of said cup-shaped body and a shoulder on the pin.

- 12. (Currently Amended) [[A]] The self-centering unit as claimed in claim 6, characterized in that said locking means associated with the bush bushing comprise a U-shaped latch, the base wall of which presents a rectangular aperture to be received by and to translate on two flat portions of the bush bushing, and the arms of which are provided with a pin and a spring, said pin being normally received in a matching hole in the crankpin of the crank by the action of said spring.
- 13. (Currently Amended) [[A]] The self-centering unit as claimed in claim 1, characterized in that said <a href="https://doi.org/10.1001/journal.org/">actuator means for causing the clamping jaws to translate comprise at least one pneumatic cylinder-piston unit.</a>